

Lightme

# LightMe OITB – Test cases

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Horizon 2020  
European Union funding  
for Research & Innovation

# LightMe Test cases

## Objectives:

- Validate the proper operation of the ecosystem through upscaling, testing and demonstrating the concepts introduced in operation environment.
- Proceed with improvements of operational procedures based on the feedback received from the test cases.
- Test cases will provide the necessary feedback to the Ecosystem in order to improve its services and the internal communication between the elements of the LightMe Ecosystem.

# LightMe Upstream Test cases

## Test Case



## Lightme Objectives



## Approach



**MBN:** Al and Ti pre-alloyed nanostructured MMC powders: Ti/TiC, Al/SiC, Al/graphite for application in SPS and AM PLs. **TRL5**

Set-up of an efficient production cycle for Al-MMC powder for SPS and Ti-MMC for AM

Mechanical alloying by High Energy ball milling



**MgCom:** Al and Mg pre-alloyed wire containing graphene for MWAM, Mg/CNTs castable alloys. **TRL4**

30-35% lighter than Al alloys

Electromagnetic melt shearing (EMS)

Upstream test cases

Novel MMnC materials

Downstream test cases

# LightMe Downstream Test cases

## Test Case



**AML:** Evaluation of precision machinability of Ti MMCs (Fairing panel cells, Ti, Al ribs, aerofoils). **TRL5**

**JVST:** Ti MMC for self-lubricant and wear resistance sleeve bearings, Al/SiC of high wear resistance for frame elements and fasteners via SPS/KOBO. **TRL5**



## Lightme Objectives

Weight reduction, enhanced wear resistance

Increase component's strength and stiffness



## Approach

Al-MMC, AA7075-SiC/TiC by WLAM

SPS-KOBO – AA7075 based MMC

# LightMe Downstream Test cases

## Test Case



**Kampakas:** Al/TiO<sub>2</sub> handles and doorknobs with self-cleaning & anti-bacterial properties produced by GSC. **TRL5-6**



## Lightme Objectives

Anti-bacterial properties by retaining of TiO<sub>2</sub> of MMC



## Approach

GSC, LPDC – Al based MMC



**Hidria:** Al/SiC stirring pinions produced HPDC. **TRL4-5**

Decreasing the component weight of about 60%.

HPDC, LPDC, GSC – Al based MMC

# LightMe Downstream Test cases

## Test Case



## Lightme Objectives



## Approach



**Cosk:** Ti MMC lower drag brace of excellent fatigue resistance via AM. **TRL4**

Improved fatigue resistance and lightweight multi-functionality

WLAM, DED - Ti-based MMC



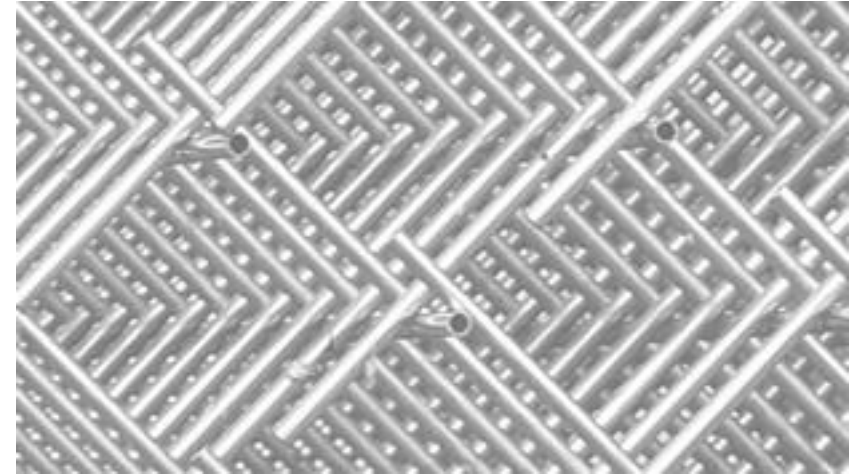
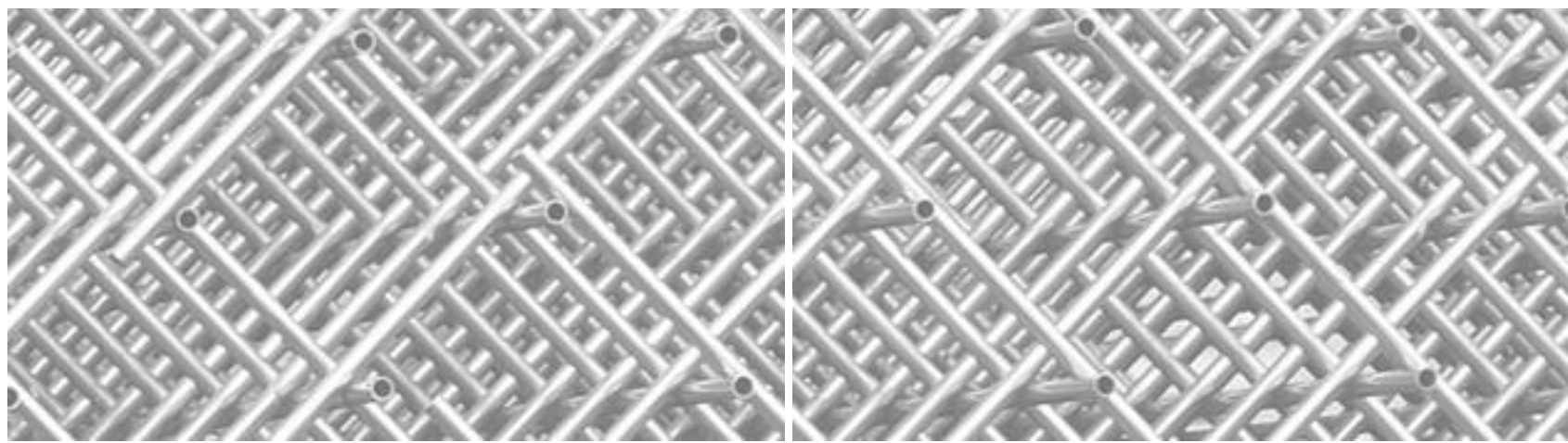
**DIAD:** TiAl4V6 MMC powertrain gear box produced by AM. **TRL4-5**

Increased stiffness and strength in all the temperature range

DED – Ti based MMC



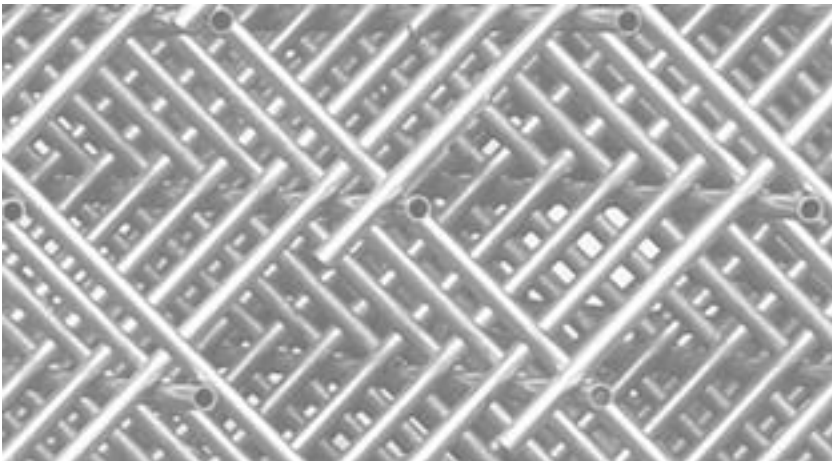
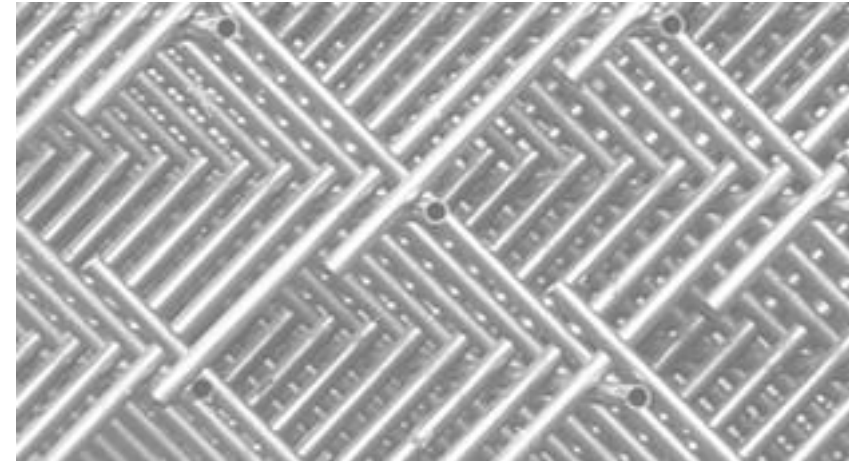
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*Thank you for your attention*

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